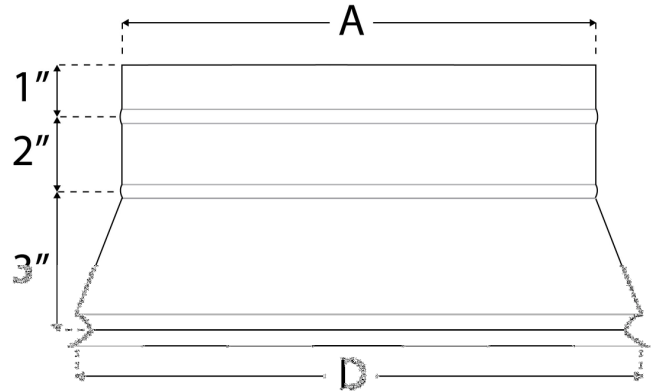


**PURPOSE DESCRIPTION**

The CONICAL SPIN (CS) is used to make high efficiency takeoffs on sheet metal duct.

**CONSTRUCTION**

1. Standard unit is a two piece 26 gauge galvanized steel construction.
2. The body and barrell are fastened with spotwelds, quick lock or stitch weld.
3. The barrel is attached to the cone with a mechanical bead lock and spot welds.
4. The barrell is beaded for optimal flex duct retention and as a gasket for pipe. The bead meets or exceeds SMACNA.
5. The spin pocket is optimal for the appli-



**CS**

DUCT SIZE	A	B	C	D Cut Hole
4	3 7/8		2 1/4	6
5	4 7/8		3	7
6	5 7/8		3 1/2	8
7	6 7/8		4	9
8	7 7/8		4 1/2	10
9	8 7/8		5	11
10	9 7/8		5 1/4	12
12	11 7/8		6 1/2	14
14	13 7/8		7 1/4	16
16	15 7/8		8 3/4	18
18	17 7/8		9 1/2	20
20	19 7/8		10 1/2	22

**MATERIAL OPTIONS**

- 24 gauge steel
- 22 gauge steel
- Aluminum
- Stainless steel
- heavy dampers